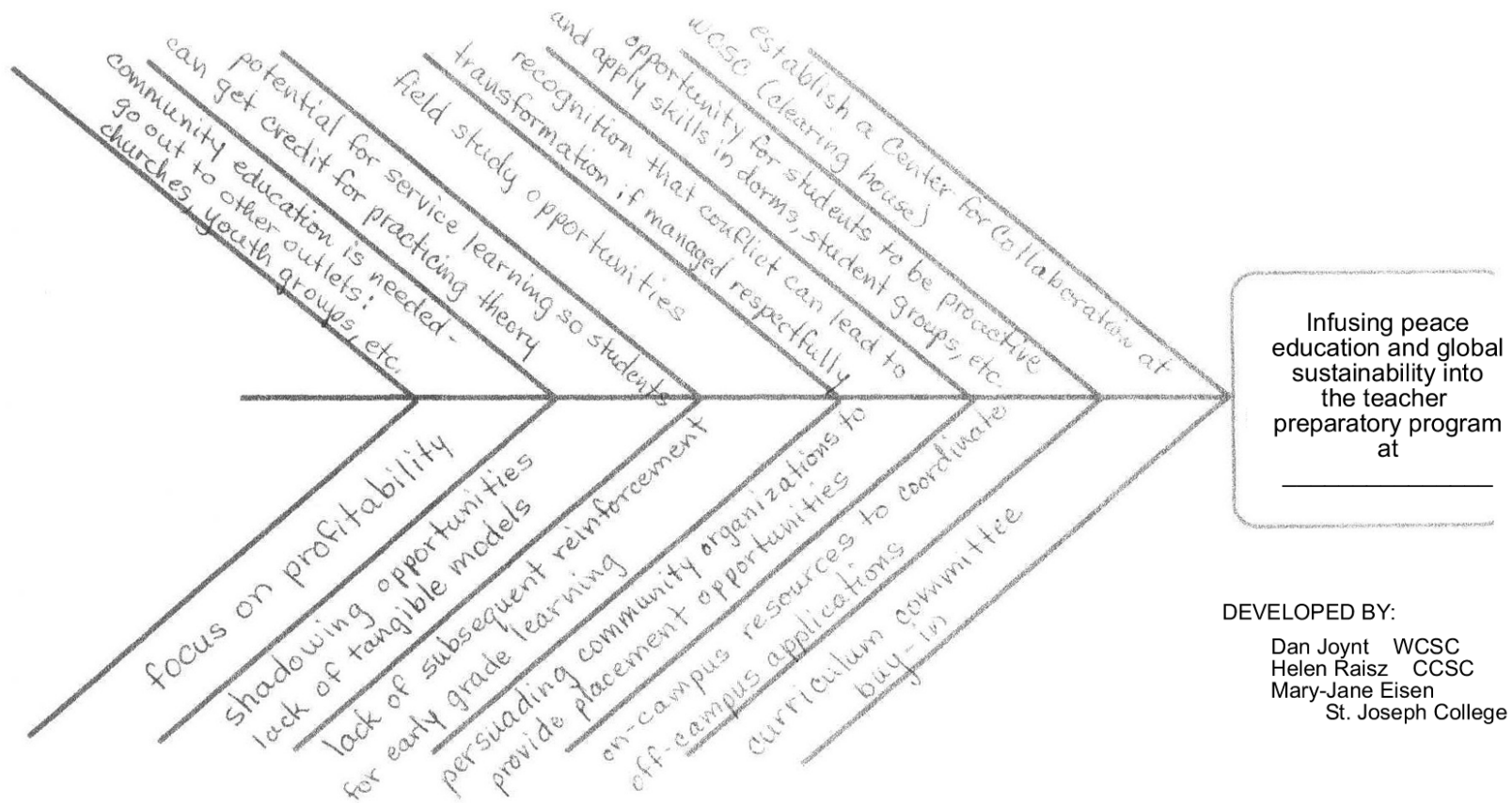


FISHBONE DIAGRAM

Where And How?



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Needs
 (To fill gaps)